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AUXILIARY ANODE ELEMENT SUITABLE FOR USE THEREIN
ABSTRACT OF THE DISCLOSURE

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5 A flexible auxiliary anode element for electroplating a
tubular workpiece while the workpiece and an anode element are
immersed in a plating liquid contained in a plating both. The
flexible auxiliary anode element can be inserted into a hollow
interior of the workpiece so that a metal wire of the auxiliary
anode element is insulated from an inner peripheral surface of the
10 workpiece by an insulating spacer.

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